

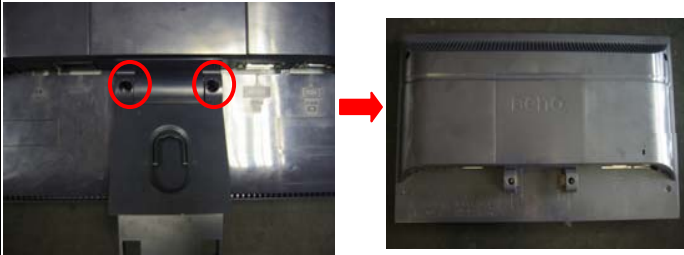









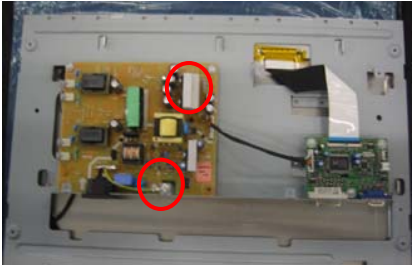

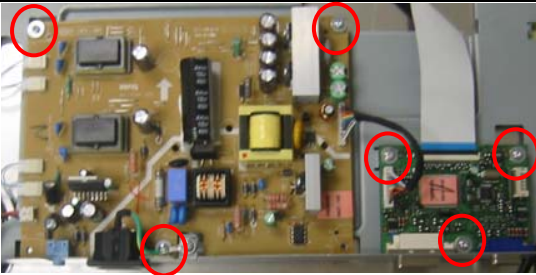
Q9W5 (FP92W) DISASSEMBLY FLOW

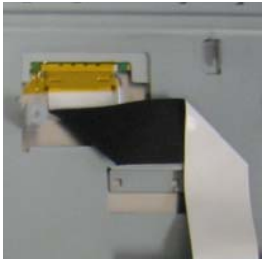
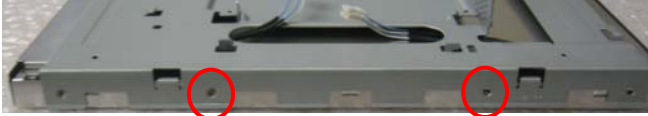

Preparation before disassembly:

- 1.Clean the room for disassembly;
- 2.Checking the position that the monitors be placed;
- 3.Prepare the implement, equipments as bellow:
 - ①forklift
 - ②working table
 - ③screwdriver
 - ④static-free pad
 - ⑤glove
 - ⑥pinafore

Item	Operation	Tool	Picture	Notes
1	Put the monitor on the working table.	static-free pad		The static-free pad must be cleaned.
2	Disassembling the Singal Cable.	screwdriver ("+")		Torque:1.2±0.3kg
3	Disassembling the column.	screwdriver ("+")		Torque:10±1.0kg

4	Unscrew the screws of the backboard (1)	screwdriver ("+")		Torque: 7.0 ± 1.0 kg
5	Prize up the backboard from the monitor.	screwdriver (minus)		
6	Disassembling the backboard from BZL.			
7	Disassembling the LED-board: ①: Pull out the wire ②: Unscrew the screws of the LED-board ③: Take off the ACE tape and LED-board with the cable	screwdriver ("+")		Torque: 7.0 ± 1.0 kg
8	Disassembling the Control-board: ①: Pull out the Control-board wire ②: Take off the BZL; ③: Take off the Control-board from the BZL			

9	Unscrew the screws, then disassembling the SHD.	screwdriver ("+")		Torque: 7.0 ± 1.0 kg
10	Unscrew the hexagonal-screws	screwdriver (hexagonal)		Torque: 5.0 ± 0.6 kg
11	Unscrew the screw, and take off the PAD THERMAL	screwdriver ("+")		Torque: 10.0 ± 1.0 kg
12	Pull out the wire from the boards, then tear off the tape.			
13	Unscrew the screws, then take down the boards.	screwdriver ("+")		Torque: 7.0 ± 1.0 kg

14	Pull out the wire from panel.			
15	Unscrew the screws of the sides of panel.	screwdriver ("+")	 	Torque: 3 ± 0.6 kg
16	Take the BKT from panel			